



# ELGAMATIC NEO 100

Solid wire Gas Metal  
Arc Solid Wires

## Classifications

EN ISO 14341-A G 42 4 M21 3Si1 G 38 3 C1 3Si1  
AWS A5.18 ER70S-6

ELGAMATIC NEO 100 is a premium bronze-coated, manganese-silicon, G3Si1 type mild steel wire engineered for superior welding performance with CO<sub>2</sub> or Ar/CO<sub>2</sub> shielding gases. Its advanced bronze coating ensures exceptional arc stability, smooth bead appearance, and consistent quality, even under demanding conditions.

Designed for high-speed robotic and mechanized welding, ELGAMATIC NEO 100 delivers unmatched reliability at very high amperages, making it the ideal choice for automated production lines.

Thanks to its precisely controlled metallurgy, it offers consistent mechanical properties and toughness at -40°C.

Applications: Perfect for structural steel fabrication, transportation, heavy equipment manufacturing, agricultural machinery, and earth-moving applications—where productivity and quality matter most.

**Shielding Gas** M21, 80% Ar + 20% CO<sub>2</sub>, 12-  
C1, 100% CO<sub>2</sub>, 12-18 l/min  
**Welding Current** DC+

## Weld metal chemistry %

	%C	%Si	%Mn	%P	%S	%Cr	%Ni	%Mo	%Cu
<b>Min</b>	0,06	0,70	1,40						
<b>Typical</b>	0,07	0,8	1.43	0,02	0,02	0,01	0,01	0,01	
<b>Max</b>	0,10	1,00	1,56	0,025	0,025	0,15	0,15	0,15	0,35

### Notes :

Also available in AUTOPAC, a twist-free pay-off pack. For more information about Part no, type of spool and winding, please study the price list.

## Mechanical properties

Welding Conditions : As Welded (M21)

Values	Min.	Typ.		T °C	Min.	Typ.
Yield Strength, Re	420	450	MPa	-40	47	60
Tensile Strength, Rm	500	560	MPa			
Elongation A5	22	26	%			

CE	TÜV	DB	LR	DNV	BV	ABS	RINA	UKCA
x	X	X		X				

Available diameters : 1.0 - 1.2mm

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